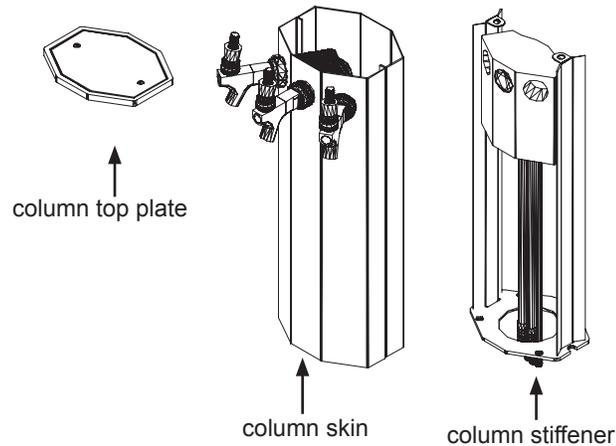




Beer Tower Mounting Instructions: Field Installed Column Tower Less Drain Pan



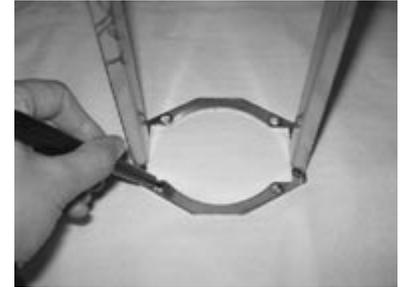
NOTE If your Beer Tower was partially installed in the factory, start with installation step #10.



1. For remote cooled towers, remove faucets.



2. Remove the two #10-32x1-1/4" phillips truss head s/s machine screws and column top plate. Slide up the column skin to expose the mounting holes.



3. Place the column stiffener in the desired location and mark the four mounting holes. For remote cooled towers use the paper template located on the back of this sheet.



4. Using a straight edge and the four column stiffener mounting holes, mark the center of the beer line hole.



5. Drill all holes using a 1/8" drill bit.
6. Use a 3/16" drill bit to enlarge the four column stiffener mounting holes surrounding the beer line access hole.

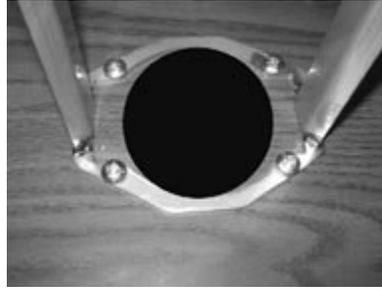


7. Enlarge the beer line hole using a 1/4" drill bit and then finish at 3-1/4" using an appropriately sized hole saw.
8. Apply a modest bead of silicone sealant around the beer line hole.

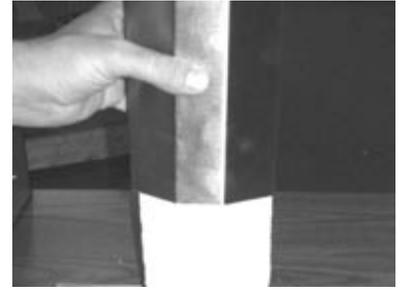
Beer Tower Mounting Instructions: Field Installed Column Tower Less Drain Pan, Continued



9. Air cooled towers that mount directly above the keg cooler include a top hat sleeve. Mount the sleeve from inside the cooler upward with the four #10x1/2" phillips pan head s/s screws provided.



10. Mount the column stiffener with the four #14x1-1/4" phillips pan head sheet metal screws provided, or use your own screws if more appropriate for your installation. Run the beer lines through the hole at the same time. (Air model pictured.)



11. Slide the column skin back down over the stiffener. (Remote model pictured.)



12. This step is for remote cooled towers. Put 3 drops of Loctite® into each threaded cold plate hole. Then, tightly screw faucet and shank into the column. If the faucet angle is wrong, loosen nut with spanner wrench, leaving the shank in place. Adjust the faucet angle and tighten nut.



13. Mount the column top plate to the column stiffener with the two #10-32x1-1/4" phillips truss head s/s machine screws provided.



14. Apply a bead of silicone sealant around the perimeter of the column. Use your index finger to smooth out the bead.



15. This final step is for air cooled towers only. The keg cooler should include a blower hose for cooling the tower. Place the open end of the blower hose inside the column from inside the cooler up to the marked position.

