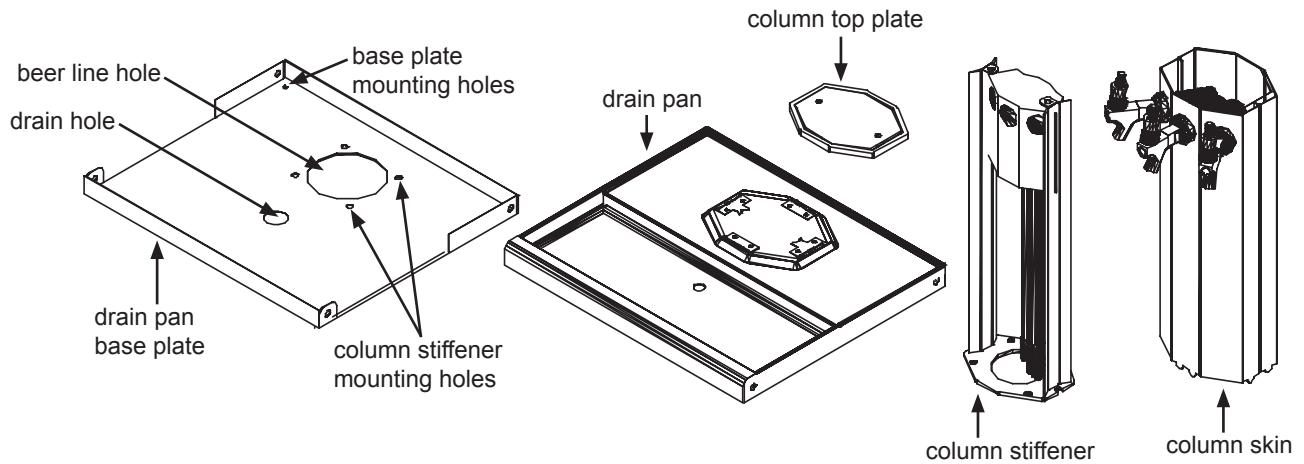


Beer Tower Mounting Instructions: Field Installed Column Tower with Drain Pan



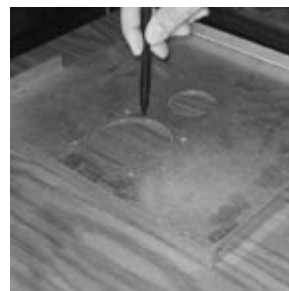
NOTE If your Beer Tower was partially installed in the factory, start with installation step #11.



1. For remote cooled towers, remove faucets.



2. Remove the two #10-32x1-1/4" phillips truss head s/s machine screws and the column top plate. Remove the column skin from the column stiffener.



3. Position the drain pan base plate in the desired location and mark all holes.



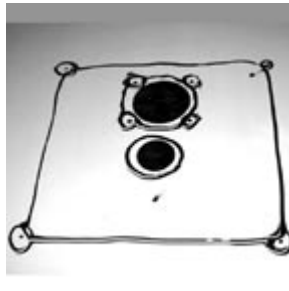
4. Using a straight edge and the four column stiffener mounting holes, mark the center of the beer line hole.



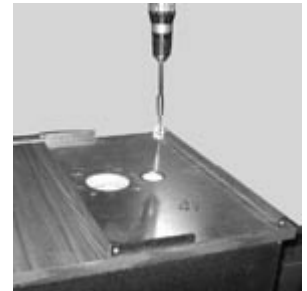
5. Drill all holes using a 1/8" drill bit.



7. Drill the beer line hole(s) and drain hole to 1/4". Finish the drain hole at 1-1/2", and the beer line hole at 3-1/4" using an appropriately sized hole saw.

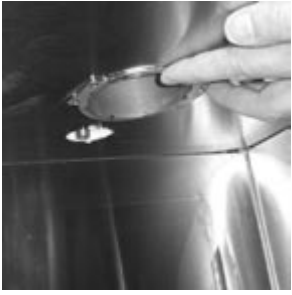


8. Apply a bead of silicone sealant around each hole on the countertop and an additional bead forming a rectangle perimeter around all the base plate mounting holes.



9. Mount the base plate with four #8x3/4" phillips pan head particle board screws, provided, or use your own screws if more appropriate for your installation.

Beer Tower Mounting Instructions: Field Installed Column Tower with Drain Pan, Continued



10. Air cooled towers that mount directly above the keg cooler include a top hat sleeve. Mount the sleeve from inside the cooler upward with the four #10x1/2" phillips pan head s/s screws provided.



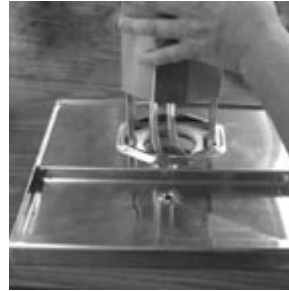
11. Mount the column stiffener with the four #14x1-1/4" phillips pan head sheet metal screws, provided, or use your own screws if more appropriate for your installation. Run the beer lines through the hole at the same time. (Air model pictured.)



12. Place the drain pan over the column stiffener and base plate.



13. Secure the drain pan to the base plate with the four #10-32 phillips pan head s/s machine screws provided (will be brass screws for brass towers).



14. Place the column stiffener, with the locating tabs pointing downward, over the column stiffener. The locating tabs must slide into the locating slots. For air cooled towers, run the beer lines through the hole at the same time. (Air model pictured.)



15. This step is for remote cooled towers. Put three drops of Loctite® into each threaded cold plate hole. Then, tightly screw faucet and shank into the column. If the faucet angle is wrong, loosen nut with spanner wrench, leaving the faucet in place. Adjust faucet angle and tighten nut.



16. Mount the column top plate with the two #10-32x1-1/4" phillips truss head s/s machine screws provided.



17. Apply a bead of silicone sealant around the perimeter of the drain pan. Use your index finger to smooth out the bead.



18. This final step is for air cooled towers only. The keg cooler should include a blower hose for cooling the tower. Place the open end of the blower hose inside the column from inside the cooler up to the marked position.