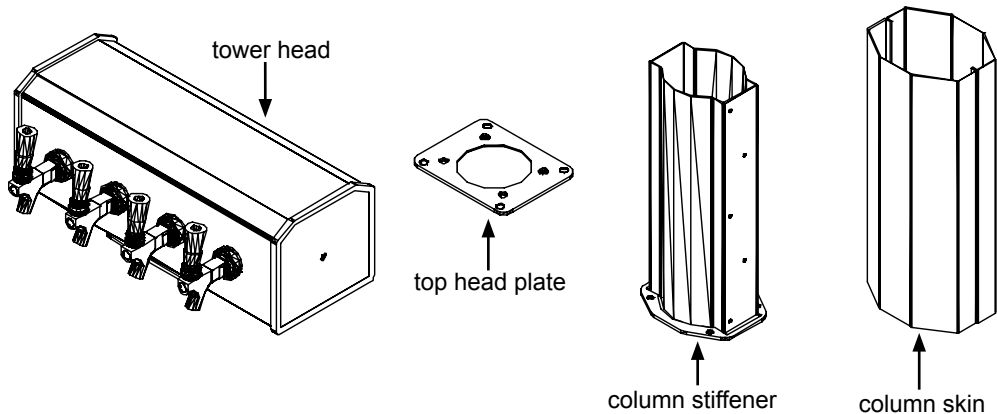




Beer Tower Mounting Instructions: Field Installed Tee Tower Less Drain Pan



NOTE If your Beer Tower was partially installed in the factory, start with installation step #8.



1. Place the column stiffener in the desired location and mark the four mounting holes. For remote cooled towers use the paper template located on the back of this sheet. For two column tee towers, use metal template supplied.



2. Using a straight edge and the four column stiffener mounting holes, mark the center of the beer line hole(s).



3. Drill all holes using a 1/8" drill bit.
4. Use a 3/16" drill bit to enlarge the four column stiffener mounting holes surrounding the beer line access hole(s).



5. Enlarge the beer line hole(s) using a 1/4" drill bit and then finish at 3-1/4" using an appropriately sized hole saw.
6. Apply a modest bead of silicone sealant around the beer line hole(s).



7. Air cooled towers that mount directly above the keg cooler include a top hat sleeve. Mount the sleeve from inside the cooler upward with the four #10x1/2" phillips pan head s/s screws provided.



8. Mount the column stiffener with the four #14x1-1/4" phillips pan head sheet metal screws provided, or use your own screws if more appropriate for your installation.

Beer Tower Mounting Instructions: Field Installed Tee Tower Less Drain Pan, Continued



9. If the tower is air cooled, install the insulation provided into the column stiffener.



10. Place the column skin over the stiffener.



11. Mount the top head plate to the column stiffener with the four #10-32x5/8" phillips flat head s/s machine screws provided.



12. Mount the tower head to the column by sliding the line set through the column and securing the head to the top head plate with the four 1/4"-20x1/2" phillips flat head screws provided.



13. Apply a bead of silicone sealant around the perimeter of the column. Use your index finger to smooth out the bead.



14. This final step is for air cooled towers only. The keg cooler should include a blower hose for cooling the tower. Place the open end of the blower hose inside the column from inside the cooler up to the marked position.

