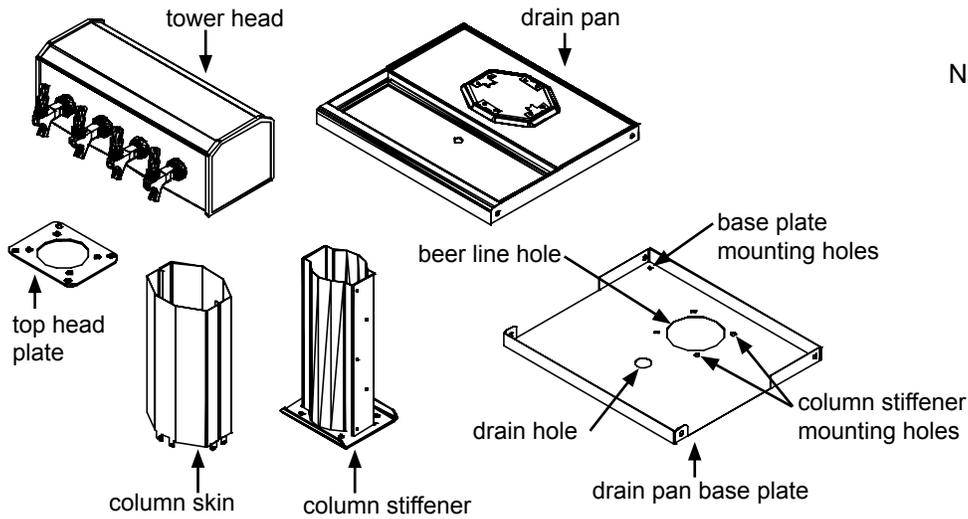
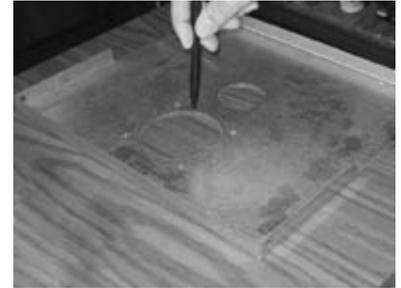




Beer Tower Mounting Instructions: Field Installed Tee Tower with Drain Pan



NOTE If your Beer Tower was partially installed in the factory, start on page 2, installation step #9.



1. Position the drain pan base plate in the desired location and mark all holes.



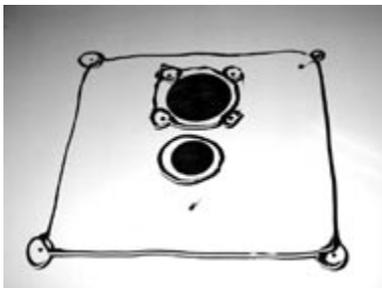
2. Using a straight edge and the four column stiffener mounting holes, mark the center of the beer line hole.



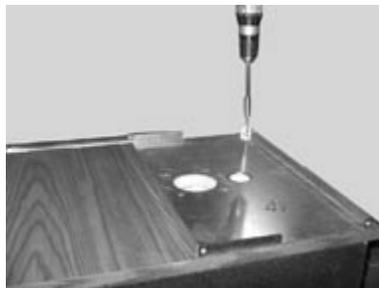
3. Drill all holes using a 1/8" drill bit.
4. Use a 3/16" drill bit to enlarge the four column stiffener holes surrounding the beer line access hole(s).



5. Drill the beer line hole(s) and drain hole to 1/4". Finish the drain hole at 1-1/2", and the beer line hole at 3-1/4" using an appropriately sized hole saw.



6. Apply a bead of silicone sealant around each hole on the countertop and an additional bead forming a rectangle perimeter around all the base plate mounting holes.



7. Mount the base plate with four #8x3/4" phillips pan head particle board screws, provided, or use your own screws if more appropriate for your installation.



8. Air cooled towers that mount directly above the keg cooler include a top hat sleeve. Mount the sleeve from inside the cooler upward with the four #10x1/2" phillips pan head s/s screws provided.

Beer Tower Mounting Instructions: Field Installed Tee Tower with Drain Pan, Continued



9. Mount the column stiffener with the four #14x1-1/4" phillips pan head sheet metal screws, provided, or use your own screws if more appropriate for your installation.



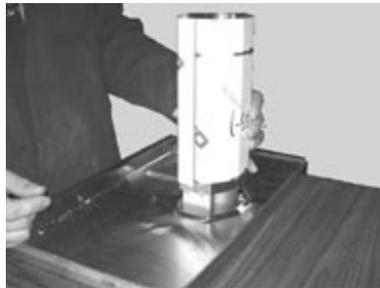
10. Place the drain pan over the column stiffener and base plate.



11. Secure the drain pan to the base plate with the four #10-32x1/2" phillips pan head s/s machine screws provided (will be brass screws for brass towers).



12. If the tower is air cooled, install the insulation provided into the column stiffener.



13. Place the column skin over the column stiffener, with the locating tabs pointing downward. The locating tabs must slide into the locating slots.



14. Mount top head plate with the four #10-32x5/8" phillips flat head s/s machine screws provided.



15. Mount the tower head to the column by sliding the line set through the column and securing the head to the top head plate with the four 1/4"-20x1/2" phillips flat head screws provided.



16. Apply a bead of silicone sealant around the perimeter of the drain pan. Use your index finger to smooth out the bead.



17. This final step is for air cooled towers only. The keg cooler should include a blower hose for cooling the tower. Place the open end of the blower hose inside the column from inside the cooler up to the marked position.