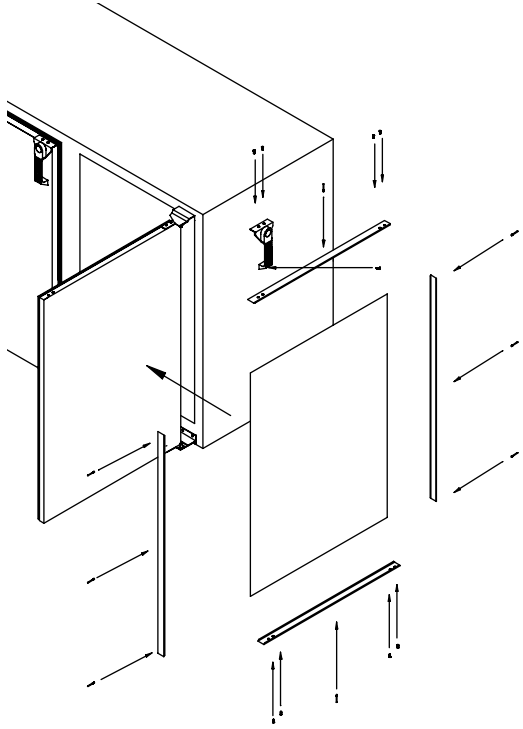


Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

Laminated Cooler Door Details



Glastender Back Bar, Narrow Door, Low Profile, Pass Thru, Rear Feed, and Front Venting coolers, Front Venting Mug Chillers, and Dry Storage cabinets can be supplied with unlaminated doors.

Unlaminated cooler doors consist of a galvaneal door on to which the laminate is glued in the field. Special black vinyl frame plates are supplied by the factory to attach to the outer edge of the cooler door on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the detail to the left. The width and height dimensions for the laminate are as follows:

SERIES	WIDTH	HEIGHT
BB, PT, RF, DS	23-9/16"	33-5/16"
ND.....	19-9/16"	33-5/16"
LP, FV	23-9/16"	27-3/8"
MFV.....	23-9/16"	24-5/8"

Note: Dimensions refer to both 1-1/2" and 2" wall coolers.

Cooler Door Field Lamination Instructions

1. Remove the unlaminated door from the cooler by removing the screws from the top hinge. The door can then tilt out from under the hinge and be lifted up off the bottom hinge bracket.
2. Remove the bottom hinge and door handle.
3. Glue the laminate to the unlaminated door. Any laminate edges that overhang the galvaneal door must be routed off.
4. Mount the black frame plates to the door using the pop rivets provided. The bottom hinge and door handle should be mounted at this time as well. Do not mount the top hinge or the screws that secure that part of the frame plate at this time.
5. Set the bottom hinge pin of the laminated door into the bottom hinge bracket. Be sure to use the plastic spacer washers provided for the upper and lower hinge pins.
6. Place the top hinge on the top hinge bracket pin and then position the door beneath the hinge to align with mounting holes.
7. Fasten the top hinge to the laminated door and the installation is complete.

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